

UltraCW_{II}

Automatic Cell Washing System Operation Manual

Model Version UltraCWTM B

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Helmer Document History

Revision	Date	со	Supersession	Revision Description		
М	05 SEP 2013*	8686	M supersedes F, G, H, I, J, K, L	Revised layout for ease of navigation and locating information.		
N	07 FEB 2014*	9132	N supersedes M	 Defined safety statements according to ANSI Z535.4 standards. Added caution statements as suggested by cell washer manufacturer (pages 12 and 34). Corrected Example 2 in section 10.2. 		
0	05 JUN 2014*	9553	O supersedes N	 Corrected typographical error in section 10.2. Added instructions for installation of transport bolts, prior to moving/shipping the cell washer. 		

* Date submitted for Change Order review. Actual release date may vary.

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1 About this Manual

1.1 Intended Audience

This manual is intended for use by end users of the UltraCW[™] automatic cell washing system and authorized service technicians.

1.2 Model References

Generic references are used throughout this manual to group models that contain similar features. For example, "UltraCW" refers to both the 115 V and 230 V models. If a feature or procedure applies to a specific voltage, it is stated as such.

1.3 Copyright and Trademark

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Helmer, Inc., doing business as (DBA) Helmer Scientific and Helmer.

2 Safety

The operator or technician performing maintenance or service on Helmer Scientific products must (a) inspect the product for abnormal wear and damage, (b) choose a repair procedure which will not endanger his/her safety, the safety of others, the product, or the safe operation of the product, and (c) fully inspect and test the product to ensure the maintenance or service has been performed properly.

2.1 Safety Definitions

The following general safety alerts appear with all safety statements within this manual. Read and abide by the safety statement that accompanies the safety alert symbol.

WARNING	The safety statement that follows this safety alert symbol indicates a hazardous situation which, if not avoided, could result in serious injury.
CAUTION	The safety statement that follows this safety alert symbol indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
NOTICE	The safety statement that follows this safety alert symbol indicates a situation which, if not avoided, could result in damage to the product or stored inventory.

Product Labels

The following general safety and information alerts appear on the product to identify potential hazards to the operator or service technician.



Caution: Risk of damage to equipment or danger to operator



Caution: Biohazard

2.2

2.3

Avoiding Injury

- Review safety instructions before installing, using, or maintaining the equipment.
- ▶ Do not move or bump the cell washer during operation.
- ▶ Before moving unit, disconnect the AC power cord and secure the cord.
- ► Never physically restrict any moving component.
- ► Avoid removing electrical service panels and access panels unless so instructed.
- ► Use supplied power cords only.
- Using the equipment in a manner not specified by Helmer may impair the protection provided by the equipment.
- Decontaminate parts prior to sending for service or repair. Contact Helmer or your distributor for decontamination instructions and a Return Authorization Number.

3 General Recommendations

3.1 Intended Use

The Helmer UltraCW[™] cell washing system is intended for use in blood banking and other laboratory procedures.

3.2 General Use

Allow the cell washer to come to room temperature before switching power on.

Specifications

	UltraCW™		
Physical			
Height ⁽¹⁾	11.0" (280 mm)		
Width	13.0" (331 mm)		
Depth ⁽²⁾	15.5" (394 mm)		
Weight	51.5 lbs (23.5 kg)		
Maximum RPM	3500 ± 20		
Kinetic Energy	250 Nm		
Maximum Density	1.2 kg/dm ³		
Noise Level ⁽³⁾	≤ 44 dB(A)		
Electrical			
Input Voltage and Frequency	110 V to 127 V, 60 Hz / 207 V to 253 V, 50-60 Hz		
Fuses	2.5 A (115 V, 230 V)		
Power Consumption (4)	2.5 A (115 V), 1.5 A (230 V)		
Power Source ⁽⁵⁾	Varies (refer to product specification label)		
Control and Monitoring			
Interface	Keypad with LCD display		
Audible Alerts	Process complete, process stopped, error		
Environmental			
Application	 Indoor use only Altitude (maximum): 2000 m Ambient temperature range: 5 °C to 40 °C Relative humidity (maximum for ambient temperature): 80% for temperatures up to 31 °C, decreasing linearly to 50% at 40 °C Transient overvoltages typically present on the MAINS supply Do not exceed maximum loaded weight (including tubes and contents). Maximum weight is printed on rotor. 		

- (1) Height is 22.5" (572 mm) with lid open.
- (2) Add 1.25" (32 mm) to depth for saline and drain connectors.
- (3) Dependent on rotor.
- (4) Power consumption is measured in full-load Amperes.
- (5) Product specification label is located on the right side of the cell washer.

5	Со	mpliance					
5.1	Poll This	s product is	e: 2 (for use in USA and Canada only) certified to applicable UL and CSA standards by a NRTL. ependent on rotor): ≤ 44 dB(A)				
5.2	WE	WEEE Compliance					
	com app	 The WEEE (waste electrical and electronic equipment) symbol (right) indicates compliance with European Union Directive WEEE 2002/96/EC and applicable provisions. The directive sets requirements for labeling and disposal of certain products in affected countries. When disposing of this product in countries affected by this directive: Do not dispose of this product as unsorted municipal waste. Collect this product separately. Use collection and return systems available locally. 					
	•						
	For	For more information on the return, recovery, or recycling of this product, contact your local distributor.					
6	Ins	tallation					
6.1	 Location Requirements Has a sturdy, level surface Has a grounded outlet meeting national electric code (NEC) and local electrical requirements Minimum 13" (331 mm) above Minimum 5" (127 mm) on all sides Has access to a supply of saline solution Has access to a waste container or drain suitable to receive decanted saline and human bloo product. 						
	MA	RNING	Some saline solution contains a sodium azide preservative which may react with drain plumbing to form dangerous explosive azide salts. Check with the saline solution supplier before discharging waste solutions directly into normal drains.				
		TICE	For proper drainage, keep the waste container below the cell washer and the drain line as short as possible.				
6.1.1	Pla	cement					
	MA WA	RNING	Unplug unit from AC power before moving.				
		TICE	Ensure rotor is empty before moving.				
7	Ма	intenanc	e Schedule				

Maintenance tasks should be completed according to the following schedule. Refer to the service manual for more detail on the various tasks.

NOTE

These are recommended minimum requirements. Regulations for your organization or physical conditions at your organization may require maintenance items to be performed more frequently, or only by designated service personnel.

		Frequency			
Task	Daily	Weekly	Monthly	Semi- Annually	Annually
Inspect the tubing and drain and clear obstructions if necessary.	1				
Inspect the tubing connections and secure them if necessary.	1				
Clean and dry the interior after normal usage to prevent corrosion and contamination.	1				
Flush the system.		1			
Clean the fill ports on the rotor.		1			
Check the saline volume setting and calibrate it if necessary. Frequency varies by length of service.		🖌 (1)	√ (2)		
Check the rotor speed and calibrate it if necessary.				1	
Inspect the rotor for wear, corrosion, and damage. Replace the rotor if these conditions exist.			1		
Inspect the tube holders for wear and damage. Replace tube holders if they are worn or damaged, or after they have been in use for two years.			1		
Clean the exterior.			1		
Replace the supply and drain tubing.					1
Replace the pump tubing.					1
Replace the tube holder inserts for 10 mm x 75 mm tubes.					1
(1) During first month of usage.					

(2) After first month of usage.

NOTE Cell washers shipped before 04 October 2012: Replace the rotor every five years. Cell washers shipped 04 October 2012 and later: Replace the rotor every four years.

Helmer Section II: Configuration

8 Cell Washer Installation

8.1 Remove Packaging Materials

Before using the cell washer, open the lid and remove all packaging materials from the rotor and bowl.

NOTE Keep the packaging materials for future use.

8.2 Remove Transport Bolts

NOTICE

The transport bolts are located on the bottom of the cell washer. Transport bolts prevent the motor from moving during shipping, and must be removed prior to use.

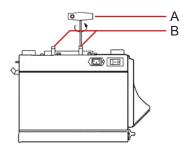
The transport bolt removal tool is needed to perform this procedure. The tool is included but packaged separately from the cell washer.



- Keep the transport bolts and removal tool for future use.
 - ► Do not tip the cell washer on its back or side while removing the transport bolts.

Bolt removal procedure:

- 1 With the cell washer powered on, open the lid and remove the rotor.
- 2 Close the lid. Place the cell washer upside-down so the bottom faces upward.
- 3 On the bottom of the cell washer, locate the 2 transport bolts.
- 4 Use the bolt removal tool to remove the bolts.
- **5** Return the cell washer to the upright position.



Transport bolt removal tool (A). Transport bolts (B).

8.3

Install Transport Bolts

Transport bolts prevent the motor from moving during shipping, and must be installed prior to moving or shipping the cell washer.

The transport bolt removal tool is needed to perform this procedure. The tool is included but packaged separately from the cell washer.



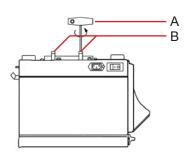
NOTICE

The transport bolts must be installed prior to moving or shipping the cell washer.
 Do not tip the cell washer on its back or side while installing the transport bolts.

Bolt installation procedure:

- 1 With the cell washer powered on, open the lid and remove the rotor.
- 2 Close the lid. Place the cell washer upside-down so the bottom faces upward.
- 3 On the bottom of the cell washer, locate the threaded holes for the 2 transport bolts.
- 4 Use the bolt removal tool to install the bolts.
- 5 Return the cell washer to the upright position.

NOTE If the cell washer is being shipped to Helmer for service, pack the cell washer in the original packing materials.



Transport bolt removal tool (A). Transport bolts (B).

8.4 Connect the Saline and Drain Tubes

Tubing is installed between the saline supply source and the cell washer, and between the cell washer and the drain.

- Small-diameter tubing is for the saline supply
- ► Larger-diameter tubing is for the drain

The supply and drain tubing should be replaced according to the maintenance schedule. The tubing may need to be replaced more frequently depending on frequency of use and organizational requirements.

8.4.1 Install Saline Supply Tubing

On the rear of the cell washer, firmly press the small-diameter tubing onto the saline supply hose barb. The tubing should cover the entire length of the hose barb. Twist the tubing while pressing it onto the hose barb for easier installation.

8.4.2 Install Drain Tubing

On the rear of the cell washer, firmly press the large-diameter tubing onto the drain hose barb. The tubing should cover the entire length of the hose barb. Twist the tubing while pressing it onto the hose barb for easier installation.

8.4.3	Connect the Cell Washer to the Saline Supply					
	If the fitting o between the	In the saline supply container is larger than the saline supply tubing, install an adapter saline supply container and the saline supply tubing. The adapter is included with the cell s packaged separately.				
		e adapter: e small end of the adapter into the open end of the saline supply tubing. the large end of the adapter to the connector on the saline supply container.				
8.4.4	Connect the	e Cell Washer to the Drain				
		The cell washer has a gravity drain. Ensure the drain tubing flows downward, is as short as possible, and is not restricted.				
	WARNING	Some saline solutions contain a sodium azide preservative which may react with the drain plumbing to form dangerous explosive azide salts. Check with the saline solution supplier before discharging waste solution directly into sanitary drains.				
	NOTICE	 Keep the drain line clean and free of restrictions to avoid liquid accumulation in the bowl. Accumulated liquid may enter the tubes during the wash process, yielding unacceptable results. Excessive liquid in the bowl may also enter the motor compartment, causing motor failure. Ensure the entire length of drain tubing is lower than the bottom of the bowl so that liquid does not accumulate in the bowl. 				
8.4.5	Remove Sal	ine Supply Tubing or Drain Tubing				
	NOTICE	If the cell washer has been run, the saline supply tubing will be under a vacuum. If the vacuum is not released, the saline supply hose barb may be damaged when the saline supply tubing is removed.				
	Twist the tubing from side to side while simultaneously pulling the tubing off of the hose barb.					
8.5	Initial Start	an				
	1 Plug the	power cord into a grounded outlet that meets the electrical requirements on the product tion label.				

- 2 Switch the AC ON/OFF switch **ON**.
 - ► The software version is displayed and all lamps are lit.
 - After approximately 8 seconds, the control panel displays one of the following:
 - If the lid was open when the power was turned on, a summary of the washing parameters for the selected program is displayed and no lamps are lit.
 - If the lid was closed when the power was turned on, "OPEN LID" is displayed and the Lid Ready lamp is lit.

8.6

Open and Close the Lid

The cell washer is equipped with an electronic lock that prevents the lid from being opened during operation. The Lid Ready lamp must be lit before the lid can be opened.

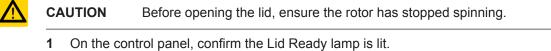
NOTE If the lid is closed and there is no power to the cell washer, the lock will prevent the lid from being opened.

If the lid must be opened when the cell washer is not powered on, or if the electronic lock is not working correctly, the lid can still be opened.



Left: Handle with latch in closed position. Right: Handle with latch in open position.

Open the lid:



- 2 Lift the handle to release the latch. The Lid Ready lamp clears.
- 3 Raise the lid.

Close the lid:

CAUTION Ensure that the lid handle is firmly latched in the downward position prior to operation.

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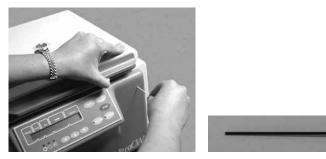
- **NOTICE** To prevent damage to the cell washer or the contents, do not drop or slam the lid.
- 1 With the handle in the open position, close the lid.
- 2 Press down on the handle to close the latch. Parameters are displayed and the Lid Ready lamp lights.

8.7

Release the Lid Lock

The cell washer equipped with an electronically-controlled lock that prevents the lid from being opened during operation. If the lock is not working properly, or if the lid is closed and there is no power to the cell washer, the lock may be released manually.

The bypass tool is needed to perform this procedure. The bypass tool is included but packaged separately from the cell washer.



Left: Releasing the lid lock. Right: Bypass tool.

Release the lid lock with the bypass tool:



CAUTION Before releasing the lid lock, ensure the rotor has stopped spinning.

- 1 Switch the AC ON/OFF switch **OFF**. Disconnect the cell washer from AC power.
- 2 Ensure the rotor has stopped spinning.
- 3 On the front of the cell washer, insert the bypass tool into the access hole until it stops.
- **4** While lifting the lid handle, gently press downward on the handle of the bypass tool until the lock releases.

9

Rotor Installation

Either a 12-place rotor or a 24-place rotor may be installed in the cell washer. Both rotors can hold either 10 mm x 75 mm tubes or 12 mm x 75 mm tubes.

9.1 Install and Remove the Rotor

The rotor must be installed for the cell washer to operate.



Left: Rotor shaft with alignment slot visible. Right: Grasping the rotor on the grip area.

Rotor installation procedure:

- 1 Grasp the rotor on the grip area and place the rotor over the shaft.
- 2 Align the markings on the top of the rotor with the slots on the rotor shaft.
- 3 Lower the rotor onto the shaft.

Rotor removal procedure:

- 1 Open the lid.
- 2 Grasp the rotor on the grip area and lift the rotor straight up.

9.2 Select the Rotor Type

Either a 12-place rotor or a 24-place rotor may be installed in the cell washer. Both rotors can hold either 10 mm x 75 mm tubes or 12 mm x 75 mm tubes. The rotor type must be specified in the cell washer control system so the correct amount of saline solution is dispensed.

The default factory setting is based on the type of rotor specified at the time of purchase.

Specify the rotor:

- 1 Ensure the screen is in Display mode. If the screen displays a completion message, open the lid to clear the message and return to Display mode.
- 2 On the control panel, press and hold the parameter selection button (◄) for about eight seconds.
 ► The VOLUME ADJUST XX parameter is displayed.
- 3 Press and release the parameter selection button (◄) until the **ROTOR: XX PLACE** parameter is displayed.
- 4 Press and release the parameter value buttons (\blacktriangle or ∇) until the desired value is displayed.
 - Select "12" for a 12-place rotor.
 - Select "24" for a 24-place rotor.
- **5** Press the START WASH button to save the rotor configuration.

9.3

Balance the Rotor

The rotor must be balanced for the cell washer to operate correctly. If the rotor is not balanced, the process is stopped, "IMBALANCE" is displayed and the Imbalance lamp illuminates.

Tube holders and inserts must be installed correctly.

If the empty rotor passes the balancing operation but the screen displays an imbalance message during normal operation, the tubes may be loaded unevenly or maintenance has not been performed correctly or at the specified interval.

NOTE Refer to the service manual for cleaning instructions.

Rotor balancing procedure:

- 1 Ensure all tubes have been removed from the tube holders.
- 2 Install the rotor and close the lid.
- 3 Change the **Spin** parameter values to perform the balance check.
 - **a** Ensure the screen is in Display mode. If the screen displays a completion message, open the lid to clear the message and return to Display mode.
 - **b** Press and release the parameter selection button (◀) until each of the parameters in the following table are displayed.

Parameter	Value
Spin(rpm)	3500
Tspin(min)	0
Tspin(sec)	20

- d For each parameter, press and release the parameter value buttons (▲ or ▼) until the values in the table above are displayed.
- 4 Press the **SPIN** button to start the spin process.
 - ▶ If "OPEN LID" is displayed and the Lid Ready lamp is illuminated, the rotor is balanced.
 - ▶ If "IMBALANCE" is displayed and the Imbalance lamp is illuminated, the rotor is not balanced.

NOTE Refer to the service manual for additional instructions in balancing the rotor.

5 Reset the **Spin** parameters to their original values.

9.4

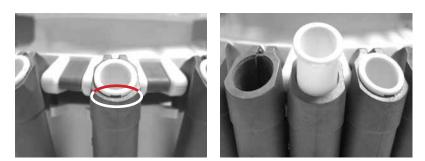
Install and Remove Tube Holder Inserts

By default, the rotor is configured to use 10 mm x 75 mm tubes. If 12 mm x 75 mm tubes are used, the inserts must be removed from all tube holders on the rotor. The inserts secure the 10 mm tubes to prevent damage during operation.

When the cell washer is shipped from the factory, inserts are installed. Use a small flat-head screwdriver to remove them.

NOTE Tube holder inserts are available for purchase from Helmer. For replacement part numbers, refer to the service manual.

Helmer recommends that empty tubes be installed in unused tube holders to avoid splashing saline solution inside the bowl.



Left: Slot in tube insert (circled). Right: Rotor with tube inserts (no insert, partially installed, fully installed).

Tube holder insert installation procedure:

- 1 Open the lid.
- 2 Grasp the rotor on the grip area and lift the rotor straight up.
- **3** Place the rotor on a solid surface.
- 4 Align the key on the insert with the groove in the tube holder.
- 5 Press the insert into the tube holder all the way down, as shown above.

Tube holder insert removal procedure:

- 1 Place the rotor on a solid surface.
- 2 While holding the tube holder with one hand, insert a flat-head screwdriver into the slot and slightly twist the screwdriver to raise the top of the insert.
- 3 Grasp the top of the insert and pull it straight out.

9	5	

A	

Load Tubes

- NOTICE Using 10 mm x 75 mm tubes without the tube holder inserts could result in tube damage or rotor imbalance.
 The acceptable tube height is 75 mm ± 1.5 mm. Tubes that are out of tolerance may
 - not move freely around the fill port and may be damaged.

If loading fewer tubes than the rotor can hold, distribute the tubes evenly around the rotor to maintain balance. For example, if adding only three tubes to a 12-place rotor, position them at positions 1, 5, and 9.



12-place rotor with six tubes evenly distributed (positions 1, 3, 5, 7, 9, and 11).

10 Calibrate Saline Volume

10.1 Dispense and Measure Saline Volume

To calibrate the dispensed saline volume, the amount of dispensed saline must be measured and compared to the value that is displayed. The displayed value is the saline volume setting per tube multiplied by the number of places in the rotor.

NOTE Refer to chapter **7** (Maintenance Schedule) for the recommended calibration interval.

The following table shows the values that would be displayed if the **SalWash/ml** parameter were set to the recommended value:

Rotor Type	Tube Size	Volume Setting (Per Tube)	Total Saline Volume Dispensed (±5%)
12-place	10 mm x 75 mm	3.2 mL	38.4 mL
24-place	10 11111 x 75 11111		76.8 mL
12-place	12 mm x 75 mm	4.7 mL	56.4 mL
24-place	12 11111 X 75 11111		112.8 mL

A volumetric measuring device (such as a graduated cylinder) of the appropriate capacity is necessary to accurately measure the amount of solution.

Dispensing and measurement procedure:

1 Confirm the rotor type is set to the same as the rotor installed in the cell washer (12-place or 24-place).

NOTE Refer to chapter 9 (Rotor Configuration) for rotor configuration instructions.	
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- 2 Select the program that contains the desired saline volume value.
- 3 Open the lid.

- 4 On the control panel, press and hold the **SALINE** button for about four seconds.
 - ▶ "CALIBRATE XXX.X ml" is displayed.
 - ► The cell washer is now in Calibration mode.
 - ► XXX.X represents the total saline volume that is dispensed.
- 5 Hold the measuring device under the nozzle in the lid of the cell washer.



Use the volumetric measuring device to capture the dispensed saline solution.

- 6 On the control panel, press the **CHECK** button. The Saline lamp illuminates. The volume of saline solution that was displayed is dispensed from the nozzle into the volumetric measuring device. When the process is complete, the Saline lamp clears.
- 7 Observe the saline volume in the volumetric measuring device. Use this value to adjust the volume.

NOTE To stop the flow of saline solution, press the **STOP** button on the control panel.

10.2 Determine Saline Volume Adjustment

After measuring the total saline volume, compare the displayed value to the measured value. If the measured value is within $\pm 5\%$ of the displayed value, no change is needed.

If the measured value varies more than $\pm 5\%$ from the displayed value, the saline volume must be calibrated. The saline volume can only be adjusted in increments equivalent to 0.5% of the measured value.

Adjustment determination procedure:

- 1 Compare the total volume displayed to the total volume measured.
 - Example 1: A check is performed for a 12-place rotor with 10 mm x 75 mm tubes and a volume of 3.2 mL per tube. The displayed value is 38.4 mL, but the measured volume is 41.0 mL.
 - Example 2: A check is performed for a 24-place rotor with 12 mm x 75 mm tubes and a volume of 4.7 mL per tube. The displayed value is 112.8 mL, but the measured volume is 106.8 mL.
 - Example 3: A check is performed for a 12-place rotor with 10 mm x 75 mm tubes and a volume of 3.2 mL per tube. The displayed value is 38.4 mL, but the measured volume is 38.6 mL.
- **2** Determine if an adjustment is needed. If the measured volume is within ±5% of the displayed value, an adjustment is not needed.
 - ► Example 1: ±5% of 38.4 = 1.92. 38.4 ± 1.92 = 36.5 to 40.4. Because 41.0 is above the tolerance, an adjustment is needed.
 - ► Example 2: ±5% of 112.8 = 5.64. 112.8 ± 5.64 = 107.2 to 118.4. Because 106.8 is below the tolerance, an adjustment is needed.
 - ► Example 3: ±5% of 38.4 = 1.92. 38.4 ± 1.92 = 36.5 to 40.4. Because 38.6 is within the tolerance, an adjustment is not needed.

- 3 If an adjustment is needed, determine the difference in volume. Displayed - Measured = Difference
 - **Example 1:** 38.4 41.0 = -2.6 mL
 - ► Example 2: 112.8 106.8 = 6.0 mL
- 4 Determine the adjustment value, rounded to the nearest whole number.
 - Difference ÷ Measured × 200 = Adjustment Value
 - ► Example 1: -2.6 ÷ 41.0 × 200 = -12.7 → -13
 - ► Example 2: 6.0 ÷ 106.8 × 200 = 11.2 → 11

10.3 Change the Saline Volume

After the saline adjustment volume has been determined, change the value of the **VOLUME ADJUST XX** global parameter by the determined amount.

EXAMPLE If the **VOLUME ADJUST** parameter was set to 10 and the adjustment value was determined to be -1, change the **VOLUME ADJUST** parameter to 9.

Volume change procedure:

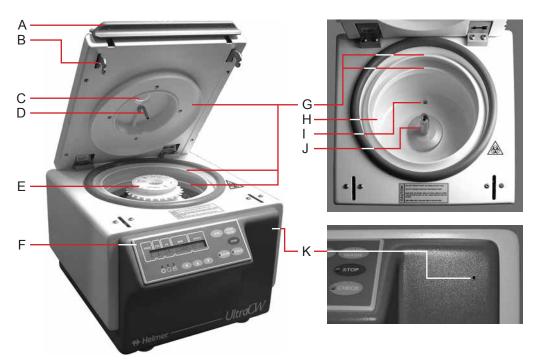
- 1 Ensure the screen is in Display mode. If the screen displays a completion message, open the lid to clear the message and return to Display mode.
- 2 On the control panel, press and hold the parameter selection button (\blacktriangleleft) for about eight seconds.
 - ► The VOLUME ADJUST XX parameter is displayed.
- 3 Press and release the parameter value buttons (\blacktriangle or ∇) until the desired value is displayed.
- 4 Press the START WASH button to save the parameter setting.

Configuration

Helmer

11 Components

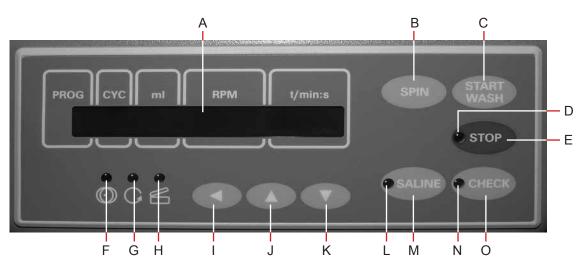
11.1 Front, Lid, and Bowl



Left: cell washer with lid open and rotor installed. Right top: Bowl with rotor removed. Right bottom: Access hole.

Label	Description	Function
А	Lid handle	Releases the lid lock and opens the lid
В	Latch	Latches the lid in the closed position
С	Sight window	Provides visual access to the cell washer during operation. Used for measuring rotor speed.
D	Nozzle	Directs the saline wash solution into the rotor
E	Rotor	Holds the tubes
F	Control panel	Controls and displays the status of the cell washer
G	Drainage system	Contains the liquid used during processing
Н	Bowl	Contains the liquid used during processing
I	Drain	Drains waste fluid from the bowl
J	Rotor hub	Spins the rotor
K	Access hole	Provides access to the lid lock

Control Panel

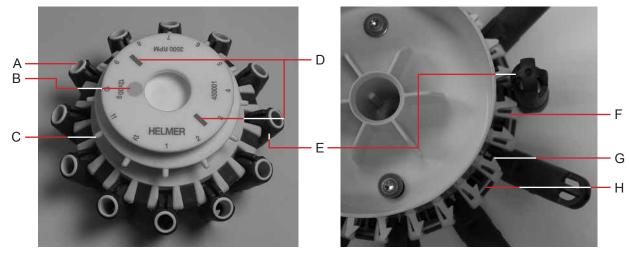


Control panel (cell washer powered off).

Label	Description	Function	
А	Message screen	Displays process information, programming prompts, and error messages	
В	SPIN button	In Display mode: Starts the process that uses the spinning group of parameters of the selected program	
С	START WASH button	In Display mode: Starts the process that uses the washing group of parameters of the selected program	
		In Programming mode: Saves any changes being made to values in the current parameter menu	
D	Stop lamp	Indicates when the rotor is moving after a process has been paused or stopped	
E	STOP button	In Processing mode: Stops the current process	
		In Programming mode: Cancels any changes being made to values in the current parameter menu	
		In Calibration mode: Stops the flow of saline solution	
F	Imbalance lamp	Indicates when the rotor is not balanced	
G	Spin lamp	Indicates when the rotor is moving	
Н	Lid Ready lamp	Indicates when the lid is ready to be opened	
Ι	Parameter	In Display mode: Enters programming mode	
	selection button	In Programming mode: Selects a parameter	
J, K	Parameter value buttons	In Programming mode: Increases or decreases the value for the selected parameter.	
		In Display mode: Selects a program	
L	Saline lamp	Indicates when saline solution is being dispensed	
М	SALINE button	In Display mode: Enters calibration mode	
		In Processing mode: Starts the Refill sequence of the cleaning program	
Ν	Check lamp	Indicates when a process has been paused	
0	CHECK button	In Processing mode: Pauses the process if it was started using the START WASH button	
		In Calibration mode: Starts the flow of saline solution	

11.3

Rotor

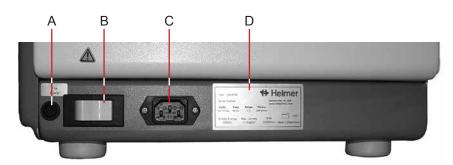


Left: Top view of 12-place rotor with inserts installed. Right: Bottom view of 12-place rotor.

Label	Description	Function	
A	Tube holder insert	Holds 10 mm x 75 mm tubes in the tube holders. Removed when using 12 mm x 75 mm tubes.	
В	Optical reference	Provides a reference for testing the rotor speed	
С	Fill port	Directs saline solution into the tubes	
D	Alignment markings	Provides a reference to align the rotor with the rotor shaft	
E	Tube holder	Holds the tube to be processed	
F	Rotor lock	Holds the tube holder during the decant step of the wash process	
G	Clip	Secures the tube holder to the ring on the rotor	
Н	Ring	Holds the tube holders on the rotor	

11.4

Side

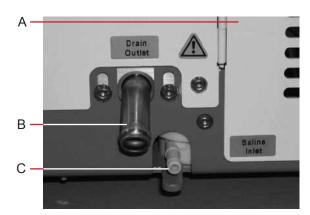


Right side of cell washer.

Label	Description	Function	
А	Fuse	Prevents current overload	
В	Power switch	Turns the cell washer on and off	
С	Power connector	Interface for the power cord	
D	Product specification label	Provides the model number, serial number, and electrical requirements for the cell washer	

11.5

Rear



Rear of cell washer.

Label	Description	Function
А	Access door	Provides access to the pump and pump tubing
В	Drain connector	Drains saline solution from the cell washer
С	Supply connector	Supplies saline solution to the cell washer

Helmer Section III: Programming

The cell washer can be programmed to execute a specific sequence of events, called a process. After the process has been programmed into the cell washer, the process can be initiated by the user. This section describes the types of processes (as part of a program) that the cell washer can execute. Each process is defined by process steps that are created and controlled by user-settable parameters. Parameters may be selected from two different menus, and may be customized.

The menus are:

- Global menu
- ► Program menu

NOTE	Refer to chapter 15 (Sample Programs) for examples of processes and steps that
	may be programmed into the cell washer.
	Example programs are for information purposes only, and are not programmed into the cell washer as user-selectable programs.

12 Processes and Process Steps

The cell washer is capable of executing five types of processes. Each process consists of one or more process steps. Each process and process step can be customized by the user.

NOTE Refer to chapters **13.2** (Global Parameters) and **13.3** (Programs and Program Parameters) for customizing processes.

12.1 Processes

The types of processes are as follows:

Washing

- Includes at least one wash cycle
- ▶ Includes steps: Fill, Spin, and Decant
- May include steps: Agitation, Drop Spin-Down, Suspension, and/or Suspension-Agitation

Suspension

- ► Includes one Suspension step
- Excludes Fill, Spin, and Decant steps
- ► May include a Suspension-Agitation step (after the Suspension step)

Spinning

- Include one Spin step
- Excludes Fill step
- May include steps: Agitation and/or Decant

Agitation

Includes one Agitation step (and no other steps)

Cleaning

- Cleaning process is a preset sequence that requires user intervention
- After the user prepares the system for cleaning, the following steps are executed: Fill, Spin, Decant, Agitation, Decant
- The user must prepare the system for normal operation, initiating a Refill sequence to complete the process

12.2 Process Steps

Each process consists of one or more process steps. Each process step is controlled with a combination of global parameters and program parameters.

NOTE Refer to chapter **13** (Programs and Parameters) for information regarding global parameters and program parameters.

12.2.1 Fill Step

During the Fill step, the tubes containing cells are filled with a specified amount of saline solution. As the rotor spins at 1100 RPM, saline is pumped from the reservoir through the flow meter to the saline dispensing nozzle. The nozzle directs the saline solution into the rotor, then the fill ports direct the saline solution into the tubes. Saline solution enters the tubes in a direct stream to maximize cell re-suspension.

In a washing process, the Fill step is always executed first (Fill, Spin, then Decant). Specify the amount of saline solution with the **SalWash/ml** parameter.

NOTERefer to chapters 15.1 (Sample Single-Cycle Washing Process) and 15.2 (Sample
Multiple-Cycle Washing Process) for sample processes that include a Fill step.

In a cleaning process, the Fill step is always executed first in the cycle (Fill, Spin, then Decant). The amount of saline solution is preset at 10 mL per tube. The fill volume exceeds the capacity of the tube to aid in flushing the drainage system.

12.2.2 Spin Step

During the Spin step, the rotor accelerates to the specified speed, spins for the specified time, then stops quickly. This step separates unwanted particles and creates a "button" of red blood cells at the bottom of each tube. The quick stopping prevents the re-suspension of the red blood cells and dislodging of the red blood cell button.

In a washing process, the Spin step is always executed second (Fill, Spin, then Decant). Specify the speed (RPM) with the **Spin** parameter, and the duration with the **Twash(min)** and **Twash(sec)** parameters.

NOTERefer to chapters 15.1 (Sample Single-Cycle Washing Process) and 15.2 (Sample
Multiple-Cycle Washing Process) for sample processes that include the Spin step.

In a spinning process, the Spin step is always executed first in the cycle, or immediately after the optional Agitation step. Specify the speed (RPM) with the **Spin** parameter, and the duration with the **Tspin(min)** and **Tspin(sec)** parameters.

NOTERefer to chapters 15.5 (Sample Spinning-Only Process); 15.6 (Sample Spinning with
Decanting Process); and 15.7 (Sample Spinning After Agitation Process) for sample
processes that include the Spin step.

In a cleaning process, the Spin step is always executed after the Fill step (Fill, Spin, then Decant). The speed is preset at 1500 RPM, and the duration is preset at 10 seconds.

😫 Helmer Programming 12.2.3 **Decant Step** During the Decant step, the rotor rapidly accelerates to the specified speed then decelerates, allowing the tubes to move back to the neutral position so the rotor lock can engage. The rotor spins in the opposite direction at the specified speed, while the rotor lock holds the tubes at a slight negative angle. Waste solution is expelled from the tubes by low centrifugal force, while virtually all the cells are retained in the tubes in the form of red blood cell "buttons". The waste solution is directed to the drain hole in the bowl by the drainage system. The spent solution flows out of the cell washer, into the drain tubing, to the waste container or sanitary drain. In a washing process, the Decant step is always executed third (Fill, Spin, then Decant). Specify the speed with the Decant(rpm) global parameter. NOTE Refer to chapters 15.1 (Sample Single-Cycle Washing Process) and 15.2 (Sample Multiple-Cycle Washing Process) for sample processes that include the Decant step. In a spinning process, the Decant step is optional. For the Decant step to be executed, the SpinDecantM. global parameter and the SpinDecant program parameter must be enabled. The Decant step is executed after the Spin step. Specify the speed with the **Decant(rpm)** global parameter. NOTE Refer to chapter **15.6** (Sample Spinning with Decanting Process) for a sample process that includes the Decant step. In a cleaning process, the Decant step is executed twice: once after the Spin step, then again after the Agitation step. The speed is preset at 600 RPM. 12.2.4 **Drop Spin-Down Step** During the Drop Spin-Down step, the rotor spins at 2000 RPM for the specified time. This forces drops that are clinging to the sides of the tubes to the bottom of the tubes, thereby increasing the sample yield. The Drop Spin-Down step is optional and available only for washing processes. For the Drop Spin-Down step to be executed, the DSpinDown(s) global parameter and the DSpinDown program parameter must be enabled. The Drop Spin-Down step is executed after the Decant step. Specify the time with the DSpinDown(s) global parameter. NOTE Refer to chapter 15.1 (Sample Single-Cycle Washing Process) for a sample process that includes this step. 12.2.5 **Agitation Step** During the Agitation step, the rotor accelerates to 200 RPM then stops frequently and briefly, disrupting (breaking apart) the cell "buttons". It is necessary to specify either the number of agitation cycles per agitation step with the Shakings global parameter, or the duration of each agitation step with the ShakeT(min) global parameter. In a washing process that consist of one basic wash cycle (Fill, Spin, Decant), the Agitation step is not executed. For washing processes that have multiple basic wash cycles, the Agitation step is executed between each basic wash cycle. The number of agitation cycles per agitation step must be specified with the Shakings global parameter, or specify the duration of each agitation step with the ShakeT(min)

global parameter.

NOTE Refer to chapter **15.2** (Sample Multiple-Cycle Washing Process) for a sample process that includes this step.

🕈 Helmer

In a spinning process, the Agitation step is optional. For the Agitation step to be executed, the **AgitSpinM**. global parameter and the **Agit.Spin** program parameter must be enabled. The Agitation step is executed before the Spin step. The number of agitation cycles per agitation step must be specified with the **Shakings** global parameter, or specify the duration of each agitation step with the **ShakeT(min)** global parameter.

NOTE Refer to chapter **15.7** (Sample Spinning After Agitation Process) for a sample process that includes this step.

In an agitation process, the Agitation step must be executed. A series of global and program parameters must be set to certain values depending on how the process will be started.

NOTE Refer to chapter **15.8** (Sample Agitation-Only Process) for sample agitation-only processes.

In a cleaning process, the Agitation step is always executed between the Decant steps. The number of agitation cycles is preset at 5.

12.2.6 Suspension Step

The Suspension step works the same as the Fill step, but is executed differently.

For the Suspension step to be executed, the **SuspensionM**. global parameter and the **SalSusp/ml** program parameter must be enabled. Specify the amount of saline solution that is dispensed with the **SalSusp/ml** program parameter.

In a washing process, the Suspension step is optional. If enabled, the Suspension step is executed after the final Decant step, preceded by the optional Drop Spin-Down step.

NOTE Refer to chapter **15.1** (Sample Single-Cycle Washing Process) for a sample process that includes this step.

In a suspension process, the Suspension step must be executed. The Suspension step is either the first step or the only step.

NOTERefer to chapters 15.3 (Sample Suspension-Only Process) and 15.4 (Sample
Suspension with Agitation Process) for sample processes that include this step.

12.2.7 Suspension-Agitation Step

The Suspension-agitation step works the same as the Agitation step, but is executed differently.

For the Suspension-Agitation step to be executed, the Suspension step must first be executed, and both the **Susp.Agit.** global parameter and the **SalSusp/ml** program parameter must be enabled. The number of agitation cycles is controlled with the **Susp.Agit.** global parameter (set greater than 0).

In a washing process, the Suspension-Agitation step is optional. If enabled, the Suspension-Agitation step is executed after the Suspension step.

NOTE Refer to chapter **15.1** (Sample Single-Cycle Washing Process) for a sample process that includes this step.

In a suspension process, the Suspension-Agitation step is optional. If enabled, the Suspension-Agitation step is executed after the Suspension step.

NOTE Refer to chapter **15.4** (Sample Suspension with Agitation Process) for a sample process that includes this step.

13 Programs and Parameters

The cell washer provides two types of parameters to control the cell washer. Global parameters control the overall functionality of the cell washer. Program parameters control the execution of programs used to carry out processes.

NOTE Verify the cell washer settings and change them accordingly before using the cell washer.

13.1 Display Mode

The screen on the cell washer must be in Display mode prior to entering Programming mode or prior to viewing parameters in the Global menu.

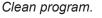






Program 1 with wash parameter summary.

Spin program.



Return to Display mode:

- If the screen displays a completion message, open the lid to clear the message and return to Display mode.
- Completion messages include: "WASH COMPLETE", "OPEN LID", "SUSP.COMPLETE", and "man. SUSP.DONE".

13.2 Global Parameters

NOTE Refer to chapter **13.3.3** (Select a Program) for illustrations of the default view for selected programs.

Global parameters control the overall functionality of the cell washer. Some global parameters enable or disable features that are available on the cell washer, while others specify quantities that are used in all programs. Global parameters can be viewed and changed through the Global menu.

NOTE • Refer to chapter **13.2.1** (View and Change Global Parameters) for viewing and changing Global parameters.

Refer to chapter 15 (Sample Programs) for sample programs that illustrate how global parameter settings affect processes.

Following is a list of the global parameters in the order of appearance in the Global menu:

Parameter	Description	Setting Range
VOLUME ADJUST XX	Adjustment value used to calibrate the amount of saline that is dispensed. Each increment of 1 is equivalent to 0.5% of the volume measured during the calibration process. Refer to chapter 10 (Calibrate Saline Volume) for instructions in adjusting the saline volume.	-20 to 20, inclusive
ROTOR: XX PLACE	Number of tube holders on the rotor	 Set to 12 for a 12-place rotor Set to 24 for a 24-place rotor
Decant (rpm)	Spin speed of the rotor in RPM for the Decant step in non-cleaning processes	100 to 1500, inclusive
Shakings or ShakeT(min)	These parameters are stored in the same location, and only one or the other is visible and programmable. Value must be changed in order to switch to the other parameter. Shakings: Number of agitation cycles to perform during the Agitation step ShakeT(min): Duration of the Agitation step	 By default, the Shakings parameter is selected and set to 15. To switch to the ShakeT(min) parameter, press the ▼ button until "ShakeT(min) 15" is displayed. Continue pressing the ▼ button to decrease the time. Set to 1-100 to enable and set the Shakings parameter Set to 0 to disable the agitation step. When set to 0, Shakings parameter is selected Set to 1-15 to enable and set the ShakeT(min) parameter
Susp.Agit.	Number of agitation cycles to perform during the Suspension-agitation step	 Set to 0 to disable Agitation step Set to 1-100 to enable and set the parameter
D.SpinDown(s)	Duration (in seconds) of the Drop Spin- Down step	 Set to 0 to disable the Drop Spin-Down step Set to 1-20 to enable and set the parameter
SuspensionM.	Display or hide the SalSusp/ml parameter on the Program menu	 Set to NO to hide and disable the SalSusp/ml parameter Set to YES to display and enable the SalSusp/ml parameter
Agit.SpinM.	Display or hide the Agit.Spin parameter on the Program menu	 Set to NO to hide and disable the Agit.Spin parameter Set to YES to display and enable the Agit.Spin parameter
SpinDecantM.	Display or hide the SpinDecant parameter on the Program menu	 Set to NO to hide and disable the SpinDecant parameter Set to YES to display and enable the SpinDecant parameter
SOUND / BELL	Enable or disable audible alert that sounds at the end of all processes	 Set to OFF to disable the audible alert Set to ON1 to enable the audible alert
CONTROL: XXX h	Version and usage information (for	Display only, not programmable
VERS XX °C/* 00	troubleshooting and repair)	
FU/CCI - 1001	_	
FU/CCI - S. XX.XX		

13.2.	1	Viev

View and Change Global Parameters

View parameters:

NOTE While changing parameter values, if no button is pressed for approximately 16 seconds prior to saving, the screen returns to the Display mode for the selected program. Any changes are not saved.

- 1 Ensure the screen is in Display mode.
 - If the screen displays a completion message, open the lid to clear the message and return to Display mode.
- 2 On the control panel, enter Programming mode.
 - ▶ Press and hold the parameter selection button (◄) for about eight seconds.
 - ► The VOLUME ADJUST XX parameter is displayed.
- 3 Press and release the parameter selection button (◀) until the desired parameter is displayed.

Change parameters:

- 4 Press and release the parameter value buttons (\blacktriangle or ∇) until the desired value is displayed.
- 5 Repeat steps 3 and 4 to change values for additional parameters (optional).
- 6 Perform one of the following:
 - To discard changes, press the STOP button or do not press any buttons for approximately 16 seconds. The screen returns to Display mode for the selected program.
 - ► To save the changes, press the **START WASH** button. The screen displays "***ok***" to indicate the program was saved with the new values. The screen returns to Display mode for the selected program.

13.3 Programs and Program Parameters

The cell washer has three types of programs that are used to automatically perform processes. The types of programs are as follows:

Numbered programs:

- Five programs, numbered **1** through **5**
- ▶ Programs carry out washing, suspension, spinning, and agitation processes
- Each program includes two groups of parameters:
 - ▶ "Washing group" is used when program is initiated with the **START WASH** button
 - "Spinning group" is used when program is initiated with the **SPIN** button
- ▶ Two different processes are stored and run from one program location

Spin program:

- Carries out a basic spinning process
- ► Initiated with the SPIN button
- Contains a subset of the "spinning group" parameters

Clean program:

- Carries out a cleaning process
- ► Initiated with the **START WASH** button
- ► Has no changeable parameters

NOTE Refer to chapter **15** (Sample Programs) for sample programs that illustrate how program parameters are used or ignored.

13.3.1 Programs

The cell washer has five numbered programs for carrying out washing, suspension, spinning, and agitation processes. The cell washer also has one program (**S** or **Spin**) for carrying out a basic spinning process, and one program (**Clean** program) for carrying out the cleaning process.

The numbered programs and **Spin** program each have several program parameters, which can be viewed or changed.

Type of Program	Parameters Used	Button to Initiate Program
Numbered (1-5)	#Cyc/wash SalWash/ml Wash(rpm) Twash(min) Twash(sec) DSpinDown SalSusp/ml	START WASH
	Agit.Spin Spin (rpm) Tspin(min) Tspin(sec) SpinDecant	SPIN
Spin (S)	Spin (rpm) Tspin(min) Tspin(sec)	SPIN
Clean	All parameters ignored	START WASH

13.3.2 Program Parameters

Program parameters control the execution of numbered programs and the **Spin** program. Some program parameters execute or suppress steps in a process, while others control how a step is executed. These parameters are available to view and change through the Program menu for each program.

Following is a list of program parameters in the order of appearance in the Program menu. Some parameters may not appear if they are disabled through a related global parameter.

Parameter	Meaning	Available Values
#Cyc/wash	The number of times to perform a basic wash cycle (Fill, Spin, Decant)	 For processes with basic wash cycles: Set to 1 for a single-cycle wash process Set to 2-9, as appropriate, for multi-cycle wash processes For processes without basic wash cycles: Set to 0 for a suspension process that does not include a prior basic wash cycle Set to 2 for an agitation-only process that is started using the START WASH button
SalWash/ml	Saline volume in milliliters dispensed per tube during the fill step in a basic wash cycle	 Set to 0.0 to disable Fill step Set to 0.1-5.0, in increments of 0.1, to enable Fill step and dispense the set volume
Wash(rpm)	The spin speed of the rotor in RPM for the Spin step	500 to 3500, in increments of 10
Twash(min)	The duration in minutes for the Spin step	0 to 9

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Parameter	Meaning	Available Values	
Twash(sec)	The duration in seconds for the Spin step	0 to 59	
DSpinDown (Available only if the global parameter D.SpinDown(s) is enabled)	Specifies whether to include the Drop Spin- Down stepSet to ON to include Drop Spin-Down stepSet to OFF to exclude Drop Spin-Down step		
SalSusp/ml (Available only if the global parameter SuspensionM. is enabled)	Saline volume in milliliters per tube for the Suspension step	 Set to 0.0 to disable Suspension step Set to 0.1-5.0, in increments of 0.1, to enable Suspension step and dispense the set volume 	
Agit.Spin (Available only if the global parameter AgitSpinM. is enabled)	Specifies whether to include an Agitation step before the Spin step	 Set to OFF to exclude Agitation step. Set to ON to include Agitation step. 	
Spin(rpm)	The spin speed of the rotor in RPM	ed of the 500 to 3500, in increments of 10	
Tspin(min)	The duration in minutes for the Spin step	0 to 9	
Tspin(sec)	The duration in seconds for the Spin step	0 to 59	
SpinDecant (Available only if the global parameter SpinDecantM. is enabled)	Specifies whether to include the Decant step	 Set to OFF to exclude Decant step Set to ON to include Decant step 	
PROG	The unique number for a program	 1 to 5, for numbered programs S for the Spin program Clean Program for the cleaning program 	

13.3.3 Select a Program

Select a program to start it or to view or change its parameters.

Program selection:

- 1 Ensure the screen is in Display mode.
 - If the screen displays a completion message, open the lid to clear the message and return to Display mode.
- 2 On the control panel, select a program.
 - Press and release the parameter value buttons (\blacktriangle or ∇) until the desired program is displayed.





Program 1.

Spin program.

Clean program.

3 Start the selected program. Press the button corresponding to the desired program.

NOTE Refer to the table in chapter **13.3.1** (Programs) for information regarding which programs and parameters each button executes.

13.3.4

View Parameter Summary for a Selected Program

View a summary of the program parameters for any numbered program, or for the **Spin** program. When a program is selected, the values for certain program parameters are displayed under the labels on the screen.



Parameter summaries for selected programs. Left: Program 1. Right: Spin program.

Screen Label	Parameter Values (Programs 1-5)	Parameter Values (Spin Program)	
PROG	PROG	Spin	
CYC	#Cyc/wash		
ml	SalWash/ml*		
RPM	Wash(rpm)	Spin(rpm)	
t/min:s	Twash(min) and Twash(sec)	Tspin(min) and Tspin(sec)	

* The **SalWash/ml** parameter is programmable in increments of 0.1 mL, however only whole numbers appear on the screen in the default view. If the volume is not a whole number, the whole number and "+" are displayed.

- Example 1: If the volume were 3.0 mL, the screen will display "3"
- ► Example 2: If the volume were 3.2 mL, the screen will display "3+"

13.3.5 View all Program Parameters for a Selected Program

View all of the program parameters for any numbered program or for the **Spin** program. If a program parameter is not displayed as part of the summary, use the following procedure to view the parameter.

View all program parameters:

- 1 Ensure the screen is in Display mode.
 - If the screen displays a completion message, open the lid to clear the message and return to Display mode.
- 2 On the control panel, select a parameter.
 - \blacktriangleright Press and release the parameter selection button (\triangleleft) to cycle through the program parameters.
- **3** Press the **STOP** button or do not press any buttons for approximately 16 seconds. The screen returns to Display mode for the selected program.

		Frogramming				
13.3.6	Ch	Change Program Parameters				
	Cł	Change program parameters for any numbered program or the Spin program.				
	NC	DTE Refer to chapter 13.3 (Programs and Program Parameters) for program parameter descriptions.				
	Cł	Change program parameter values:				
	NC	DTE While changing parameter values, if no button is pressed for approximately 16 seconds prior to saving, the screen returns to the Display mode for the selected program. Any changes are not saved.				
	1	 Ensure the screen is in Display mode. If the screen displays a completion message, open the lid to clear the message and return to Display mode. 				
	2	 On the control panel, select a parameter. ▶ Press and release the parameter selection button (◄) until the desired parameter is displayed. 				
	3	Press and release the parameter value buttons (\blacktriangle or ∇) until the desired value is displayed.				
	4	Repeat steps 2 and 3 to change values for additional parameters (optional).				
	6	Perform one of the following:				
		 To discard changes, press the STOP button or do not press any buttons for approximately 16 seconds. The screen returns to Display mode for the selected program. To save the changes, press the START WASH button. The screen displays "***ok***" to indicate the program was saved with the new values. The screen returns to Display mode for the selecte program. 				

Helmer Section IV: Operation

14

Start and Stop Processes

CAUTION
 Push the lid/handle down until completely latched.
 Do not attempt to open the lid during operation.

NOTE Verify the cell washer settings and change them accordingly before using the cell washer.

After processes have been programmed, a program may be started to automatically execute a process.

When a process is started, the cell washer enters Processing mode. In Processing mode, information about each step is displayed as the program progresses.

When the process is complete, a completion message is displayed. If the audible alert is enabled, the alert will also sound. The completion message remains on the screen and the audible alert repeats until the lid is opened. With some exceptions, the screen returns to Display mode for the selected program.

Processes may be stopped before the program has finished executing. Some processes may be paused and resumed. Pausing and resuming a process is useful if reagents must be added to the tubes at a particular point in the process.



Do not operate the cell washer without a rotor in place.

Start a Process

NOTICE

Processes are started either by pressing the **START WASH** button or the **SPIN** button.

For numbered programs, pressing the **START WASH** button starts a process that uses the "washing group" of parameters, while pressing the SPIN button starts processing using the "spinning group." The Spin program is started only by pressing the **SPIN** button.

NOTE	Refer to chapter 13 (Programs and Parameters) for more information about parameters used for each program type and start method.
	The Clean program requires additional tasks to be completed before starting. Refer
	to the service manual for instructions in starting the cleaning process using the Clean
	program.

Procedure:

1 Confirm the saline volume has been calibrated.

NOTE	Refer to chapter 10 (Calibrate Saline Volume) for instructions in calibrating the saline
	volume.

- 2 Install and load the rotor.
- 3 Close the lid and ensure the Lid Ready lamp is lit.
- 4 Select the program to execute.

NOTE	Refer to chapter 13.3.3 (Select a Program) for information on available programs.	
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🖶 Helmer

- **5** Perform one of the following:
 - To start a process that uses the "washing group" of parameters for the selected program, press the START WASH button.
 - To start a process that uses the "spinning group" of parameters for the selected program, press the SPIN button.

14.2 Stop a Process

When a process is stopped, the process is ended before the current step is completed. After the rotor has stopped spinning, a completion message is displayed. Opening the lid returns the cell washer to Display mode for the selected program.

Procedure:

- 1 Press and hold the **STOP** button until the Stop lamp illuminates.
 - ▶ When the rotor stops spinning, "OPEN LID" is displayed and the Lid Ready lamp illuminates.
 - ▶ If enabled, an audible alert sounds every 30 seconds until the lid is opened.
- **2** Open the lid.
 - ▶ The cell washer returns to Display mode for the selected program.

14.3 Pause and Resume a Process

Pausing a process allows the tubes to be accessed during the process. The process may be resumed after the pause.

When a process is paused, the process stops after the current step is completed, at which time the lid may be opened. After the lid is closed, the process resumes where it left off.

Any multi-step process that is started with the **START WASH** button may be paused and resumed. If a process is paused, it cannot be stopped until it has been resumed.

Pause procedure:

- 1 Press the **CHECK** button.
 - ► The Check lamp illuminates.
 - ► After the current step is completed, the program is paused.
 - ▶ "OPEN LID" is displayed and the Lid Ready lamp illuminates.
- **2** Open the lid.
 - ► The Lid Ready lamp clears.
 - ► The Check lamp remains illuminated to indicate the process is paused.

Resume procedure:

- 1 Confirm the following:
 - ► The rotor is installed.
 - ▶ The lid is closed.
 - ▶ The program that is selected is the same one that was selected when the process was started.
 - ► The Lid Ready and Check lamps are lit.
- 2 On the control panel, press the **START WASH** button. The Check lamp clears and the process resumes.

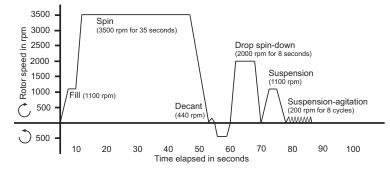
14.4	Audible Alerts for Process Completion							
	When a wash or spin process is complete, an audible alert sounds. The alert may be enabled or disabled using the SOUND/BELL global parameter.							
	 Change the alert: 1 Ensure the screen is in Display mode. If the screen displays a completion message, open the lid to clear the message and return to Display mode. 2 On the control panel, press and hold the parameter selection button (◄) for about eight seconds. ▶ The VOLUME ADJUST XX parameter is displayed. 3 Press and release the parameter selection button (◄) until the SOUND/BELL parameter is displayed. 4 Press and release the parameter value buttons (▲ or ▼) until the desired value is displayed. ▶ Select "OFF" to disable the audible alert. ▶ Select "ON1" to enable the alert. 							
	NOTE Audible alerts also sound in the event of an error. Audible alerts for errors cannot be disabled. Refer to the service manual to diagnose errors.							
15	Sample Programs This section provides sample programs to further illustrate the effect of different settings on processes.							

NOTE	Refer to section III (Programming) for information and instructions about programming.
	These programs are samples only. The cell washer has not been pre-programmed
	with these settings.

15.1

Sample Single-Cycle Washing Process

▶ Press the **START WASH** button to start this process.



Sample single-cycle washing process with optional Drop Spin-Down, Suspension, and Suspension-Agitation steps.

Global Parameter Settings

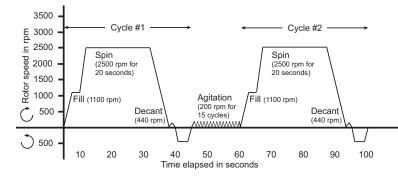
Parameter	Value	Description
VOLUME ADJUST XX	Any	Value depends on the calibration
ROTOR: XX PLACE	Any	Value depends on the rotor being used
Decant (rpm)	440	Decant at 440 RPM
Shakings or	Any	For a single-cycle washing process, there is no Agitation step, so this parameter is ignored
ShakeT(min)		
Susp.Agit.	8	After the Suspension step, enable the Suspension-Agitation step and agitate for 8 cycles
D.SpinDown(s)	8	After the Decant step, enable the Drop Spin-Down step and spin for 8 seconds
SuspensionM.	YES	Show the SalSusp/ml parameter in the program parameter menu
Agit.SpinM.	Any	These parameters are ignored for processes started using the START WASH button
SpinDecantM.	Any	
SOUND/BELL	Any	This parameter does not affect processes

Parameter	Value	Description
#Cyc/wash	1	Single-cycle wash
SalWash/ml	Any	Use the appropriate wash volume for the selected tube size
Wash(rpm)	3500	During the Spin step, spin the rotor at 3500 RPM
Twash(min)	0	Run the Spin step for 0 minutes and 35 seconds
Twash(sec)	35	
DSpinDown	ON	After the Decant step, include the Drop Spin-Down step
SalSusp/ml	Any	Use the appropriate suspension volume for the current tube size
Agit.Spin	Any	These parameters are ignored for processes started using the START WASH button
Spin(rpm)	Any	
Tspin(min)	Any	
Tspin(sec)	Any	
SpinDecant	Any	
PROG	Any (1-5)	Any numbered (1-5) program

15.2

Sample Multiple-Cycle Washing Process

▶ Press the **START WASH** button to start this process.



Sample multiple-cycle washing process.

Global Parameter Settings

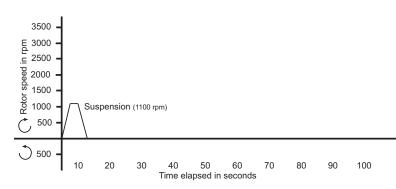
Parameter	Value	Description
VOLUME ADJUST XX	Any	Value depends on the calibration
ROTOR: XX PLACE	Any	Value depends on the rotor being used
Decant (rpm)	440	Decant at 440 RPM
Shakings or	15	Between wash cycles, agitate for 15 cycles
ShakeT(min)	Shakings	
Susp.Agit.	Any	This parameter is ignored because this process does not have a Suspension step
D.SpinDown(s)	Any	Set to 0 to disable the Drop Spin-Down step for all programs
		Set to a value greater than 0 to disable the Drop Spin-Down step for this program only
SuspensionM.	Any	Set to NO to disable the Suspension step for all programs
		 Set to YES to disable the Suspension step for this program only
Agit.SpinM.	Any	These parameters are ignored for processes started using the START WASH button
SpinDecantM.	Any	
SOUND/BELL	Any	This parameter does not affect processes

Parameter	Value	Description
#Cyc/wash	2	Two-cycle wash
SalWash/ml	Any	Use the appropriate wash volume for the selected tube size
Wash(rpm)	2500	During the Spin step, spin the rotor at 2500 RPM
Twash(min)	0	Run the Spin step for 0 minutes and 20 seconds
Twash(sec)	20	
DSpinDown	OFF	If this parameter appears, set it to OFF to disable the Drop Spin-Down step
SalSusp/ml	0	If this parameter appears, set it to 0 to disable the Suspension step
Agit.Spin	Any	These parameters are ignored for processes started using the START WASH button
Spin(rpm)	Any	
Tspin(min)	Any	
Tspin(sec)	Any	
SpinDecant	Any	
PROG	Any (1-5)	Any numbered (1-5) program

15.3

Sample Suspension-Only Process

▶ Press the **START WASH** button to start this process.



Sample suspension-only process.

Global Parameter Settings

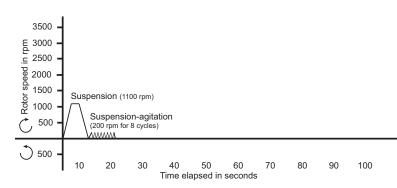
Parameter	Value	Description
VOLUME ADJUST XX	Any	Value depends on the calibration
ROTOR: XX PLACE	Any	Value depends on the rotor being used
Decant (rpm)	Any	This parameter is ignored for processes that are started with the START WASH button, but do not have a Fill step
Shakings or	Any	This parameter is ignored for processes that have no wash cycles
ShakeT(min)		
Susp.Agit.	0	Disable the Suspension-Agitation step
D.SpinDown(s)	Any	Set to 0 to disable the Drop Spin-Down step for all programs
		Set to a value greater than 0 to disable the Drop Spin-Down step for this program only
SuspensionM.	YES	Show the SalSusp/ml parameter in the program parameter menu
Agit.SpinM.	Any	These parameters are ignored for processes started using the START WASH button
SpinDecantM.	Any	
SOUND/BELL	Any	This parameter does not affect processes

Parameter	Value	Description
#Cyc/wash	0	Do not run any wash cycles
SalWash/ml	0.0	Disable the Fill step
Wash(rpm)	Any	This parameter is ignored if there are no wash cycles
Twash(min)	0	Disable the Spin step
Twash(sec)	0	
DSpinDown	OFF	If this parameter appears, set it to OFF to disable the Drop Spin-Down step
SalSusp/ml	Any	Use the appropriate suspension volume for the selected tube size
Agit.Spin	Any	These parameters are ignored for processes started using the START WASH button
Spin(rpm)	Any	
Tspin(min)	Any	-
Tspin(sec)	Any	
SpinDecant	Any	
PROG	Any (1-5)	Any numbered (1-5) program

15.4

Sample Suspension with Agitation Process

▶ Press the **START WASH** button to start this process.



Sample suspension with agitation process.

Global Parameter Settings

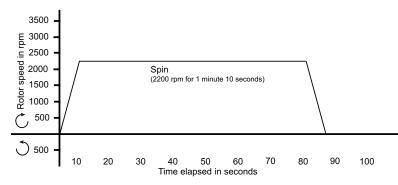
Parameter	Value	Description
VOLUME ADJUST XX	Any	Value depends on the calibration
ROTOR: XX PLACE	Any	Value depends on the rotor being used
Decant (rpm)	Any	This parameter is ignored for processes that are started with the START WASH button, but do not have a Fill step
Shakings or	Any	This parameter is ignored for processes that have no wash cycles
ShakeT(min)		
Susp.Agit.	8	Enable the Suspension-Agitation step and agitate for 8 cycles
D.SpinDown(s)	Any	Set to 0 to disable the Drop Spin-Down step for all programs
		Set to a value greater than 0 to disable the Drop Spin-Down step for this program only
SuspensionM.	YES	Show the SalSusp/ml parameter in the program parameter menu
Agit.SpinM.	Any	These parameters are ignored for processes started using the START WASH button
SpinDecantM.	Any	
SOUND/BELL	Any	This parameter does not affect processes

Parameter	Value	Description
#Cyc/wash	0	Do not run any wash cycles prior to the Suspension step
SalWash/ml	0.0	Disable the Fill step
Wash(rpm)	Any	This parameter is ignored if there are no wash cycles
Twash(min)	0	Disable the Spin step prior to the Suspension step
Twash(sec)	0	
DSpinDown	OFF	If this parameter appears, set it to OFF to disable the Drop Spin-Down step
SalSusp/ml	Any	Use the appropriate suspension volume for the selected tube size
Agit.Spin	Any	These parameters are ignored for processes started using the START WASH button
Spin(rpm)	Any	
Tspin(min)	Any	
Tspin(sec)	Any	
SpinDecant	Any	
PROG	Any (1-5)	Any numbered (1-5) program

15.5

Sample Spinning-Only Process

▶ Press the **SPIN** button to start this process.



Sample spinning-only process.

Global Parameter Settings

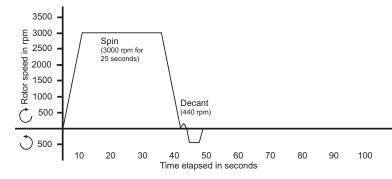
Parameter	Value	Description
VOLUME ADJUST XX	Any	Value depends on the calibration
ROTOR: XX PLACE	Any	Value depends on the rotor being used
Decant (rpm)	Any	These parameters are ignored for the Spin program
Shakings or	Any	
ShakeT(min)		
Susp.Agit.	Any	
D.SpinDown(s)	Any	
SuspensionM.	Any	
Agit.SpinM.	Any	
SpinDecantM.	Any	
SOUND/BELL	Any	This parameter does not affect processes

Parameter	Value	Description
#Cyc/wash	N/A	These parameters do not appear in the program menu for the Spin program
SalWash/ml		
Wash(rpm)		
Twash(min)		
Twash(sec)		
DSpinDown		
SalSusp/ml		
Agit.Spin		
Spin(rpm)	2200	During the Spin step, spin the rotor at 2200 RPM
Tspin(min)	1	Run the Spin step for 1 minute and 10 seconds
Tspin(sec)	10	
SpinDecant	N/A	This parameter does not appear in the program menu for the Spin program
PROG	S	Store program as Program S (Spin)

15.6

Sample Spinning with Decanting Process

▶ Press the **SPIN** button to start this process.



Sample spinning with decanting process.

Global Parameter Settings

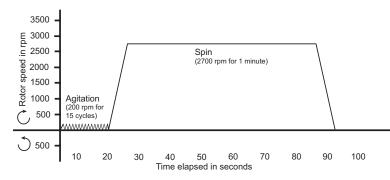
Parameter	Value	Description
VOLUME ADJUST XX	Any	Value depends on the calibration
ROTOR: XX PLACE	Any	Value depends on the rotor being used
Decant (rpm)	440	Decant at 440 RPM
Shakings or ShakeT(min)	Any	This parameter is ignored for processes that are started by pressing the SPIN button but have no Agitation step
Susp.Agit.	Any	These parameters are ignored for processes that are started by pressing the SPIN button
D.SpinDown(s)	Any	
SuspensionM.	Any	
Agit.SpinM.	Any	 Set to NO to disable the Agitation step that can precede the Spin step for all programs Set to YES to disable the Agitation step that can precede the Spin step for this program only
SpinDecantM.	YES	Show the SpinDecant parameter in the program menu
SOUND/BELL	Any	This parameter does not affect processes

Parameter	Value	Description
#Cyc/wash	N/A	These parameters are ignored for processes that are started by pressing the SPIN button
SalWash/ml]	
Wash(rpm)	1	
Twash(min)]	
Twash(sec)	1	
DSpinDown]	
SalSusp/ml]	
Agit.Spin	OFF	If this parameter appears, set it to OFF to disable the Agitation step that can precede the
		Spin step
Spin(rpm)	3000	During the Spin step, spin the rotor at 3000 RPM
Tspin(min)	0	Run the Spin step for 0 minutes and 25 seconds
Tspin(sec)	25	
SpinDecant	ON	Run the Decant step
PROG	Any (1-5)	Any numbered (1-5) program

15.7



▶ Press the **SPIN** button to start this process.



Sample spinning after agitation process.

Global Parameter Settings

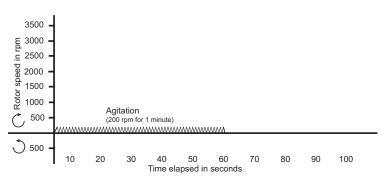
Parameter	Value	Description
VOLUME ADJUST XX	Any	Value depends on the calibration
ROTOR: XX PLACE	Any	Value depends on the rotor being used
Decant (rpm)	440	This parameter is ignored because there is no Decant step
Shakings or ShakeT(min)	15 Shakings	Before spinning, agitate for 15 cycles
Susp.Agit.	Any	These parameters are ignored for processes that are started by pressing the SPIN button
D.SpinDown(s)	Any	
SuspensionM.	Any	
Agit.SpinM.	YES	Show the Agit.Spin parameter in the program parameter menu
SpinDecantM.	Any	 Set to NO to disable the Decant step that can follow the Spin step for all programs Set to YES to disable the Decant step that can follow the Spin step for this program only
SOUND/BELL	Any	This parameter does not affect processes

Parameter	Value	Description
#Cyc/wash	N/A	These parameters are ignored for processes that are started by pressing the SPIN button
SalWash/ml		
Wash(rpm)		
Twash(min)		
Twash(sec)		
DSpinDown		
SalSusp/ml		
Agit.Spin	ON	Enable the Agitation step that can precede the Spin step
Spin(rpm)	2700	During the Spin step, spin the rotor at 2700 RPM
Tspin(min)	1	Run the Spin step for 1 minute and 0 seconds
Tspin(sec)	0	
SpinDecant	OFF	If this parameter appears, set it to OFF to disable the Decant step that can follow the Spin
		step
PROG	Any (1-5)	Any numbered (1-5) program

15.8

Sample Agitation-Only Process

► The programming for an agitation-only process varies, depending on how the program will be started.



Sample agitation-only process.

15.8.1

Sample Agitation-Only Process (Started with the START WASH Button)

▶ Press the **START WASH** button to start this process.

Parameter	Value	Description
VOLUME ADJUST XX	Any	Value depends on the calibration
ROTOR: XX PLACE	Any	Value depends on the rotor being used
Decant (rpm)	440	This parameter is ignored because there is no Decant step
Shakings or ShakeT(min)	1 minute	Agitate for 1 minute
Susp.Agit.	Any	This parameter is ignored because this process does not have a Suspension step
D.SpinDown(s)	Any	 Set to 0 to disable the Drop Spin-Down step for all programs Set to a value greater than 0 to disable the Drop Spin-Down step for this program only
SuspensionM.	Any	 Set to NO to disable the Suspension step for all programs Set to YES to disable the Suspension step for this program only
Agit.SpinM.	Any	These parameters are ignored for processes started using the START WASH button
SpinDecantM.	Any	
SOUND/BELL	Any	This parameter does not affect processes

Global Parameter Settings

Parameter	Value	Description
#Cyc/wash	2	Must be set to 2 for this process
SalWash/ml	0.0	Disable the Fill step
Wash(rpm)	Any	This parameter is ignored if there is no Fill step
Twash(min)	0	Disable the Spin step
Twash(sec)	0	
DSpinDown	OFF	If this parameter appears, set it to OFF to disable the Drop Spin-Down step
SalSusp/ml	0.0	If this parameter appears, set it to 0.0 to disable the Suspension step
Agit.Spin	Any	These parameters are ignored for processes started using the START WASH button
Spin(rpm)	Any	
Tspin(min)	Any	
Tspin(sec)	Any	
SpinDecant	Any	
PROG	Any (1-5)	Any numbered (1-5) program

15.8.2

Sample Agitation-Only Process (Started with the SPIN Button)

▶ Press the **SPIN** button to start this process.

Global Parameter Settings

Parameter	Value	Description
VOLUME ADJUST XX	Any	Value depends on the calibration
ROTOR: XX PLACE	Any	Value depends on the rotor being used
Decant (rpm)	440	This parameter is ignored because there is no Decant step
Shakings or ShakeT(min)	1 minute	Agitate for 1 minute
Susp.Agit.	Any	These parameters are ignored for processes that are started by pressing the SPIN button
D.SpinDown(s)	Any	
SuspensionM.	Any	
Agit.SpinM.	YES	Show the Agit.Spin parameter in the program parameter menu
SpinDecantM.	Any	 Set to NO to disable the Decant step that can follow the Spin step for all programs Set to YES to disable the Decant step that can follow the Spin step for this program only
SOUND/BELL	Any	This parameter does not affect processes

Program Parameter Settings

Parameter	Value	Description
#Cyc/wash	N/A	These parameters are ignored for processes that are started by pressing the SPIN button
SalWash/ml		
Wash(rpm)		
Twash(min)		
Twash(sec)		
DSpinDown		
SalSusp/ml		
Agit.Spin	ON	Enable the Agitation step
Spin(rpm)	Any	This parameter is ignored because there is no Spin step
Tspin(min)	0	Disable the Spin step
Tspin(sec)	0	
SpinDecant	OFF	If this parameter appears, set it to OFF to disable the Decant step that can follow the Spin
		step
PROG	Any (1-5)	Any numbered (1-5) program

END OF MANUAL

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